



# ***Miggy* 125**

**Halvautomat**

**Semi-automatic**

**Halbautomat**





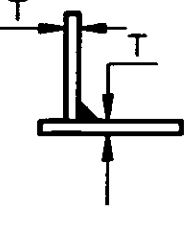
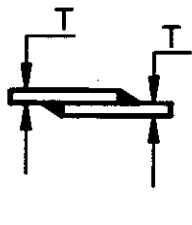
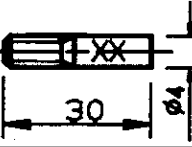

**Semi-automatique**

**Bruksanvisning och  
reservdelslista**

**Manual and spare  
parts list**





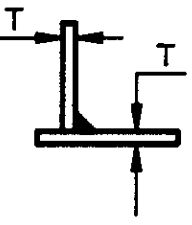
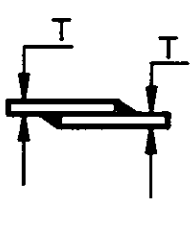
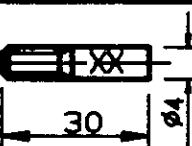

**Betriebsanweisung und  
Ersatzteilliste**

**Manuel d'instructions et  
liste des pièces détachées**

321287		T mm	Tråd Wire Draht Fil	MIX		CO <sub>2</sub>	
Fogtyp Type of Joint Fagentyp Forme de Joint							
	0,75	Fe0.6	1	2.5	1	2	
		Fe0.8	1	1.5	1	1	
	1.0	Fe0.6	2	5	2	4	
		Fe0.8	2	2.5	2	2	
	1.5	Fe0.6	4	9	4	8	
		Fe0.8	4	5	4	5	
3,0	Fe0.8	5	7	5	6		
	0,75	Fe0.6	1	2.5	1	2	
		Fe0.8	1	1.5	1	1	
	1.0	Fe0.6	2	5	2	4	
		Fe0.8	2	2,5	2	2	
	1.5	Fe0.6	4	9	4	8	
		Fe0.8	4	5	4	5	
3,0	Fe0.8	5	7	5	6		
		Elektroddiameter Wire diameter Drahtdurchmesser Diametre de fil		Kontaktmunstycke Kontaktduse		Contact tip Embout contact.	
				MIX		CO <sub>2</sub>	
			mm Inch	Part no.	xx	Part no.	xx
Aufrod	12,51	Fe	0,8 0,025	153503-001	08	153503-001	08
Aufrod	12,51	Fe	0,8 0,030	153503-003	12	153503-002	10

**Svetsdata**  
Welding data  
Schweißdaten  
Paramètres de soudage

220/240V, 1-fas  
220/240V, 1-phase  
220/240V, Einphasen  
220/240V, Monophasée

321265		T mm	Tråd Wire Draht Fil	MIX		CO <sub>2</sub>	
Fogtyp Type of Joint Fagentyp Forme de Joint							
	0,75	Fe0.6	1	5.5	1	5	
		Fe0.8	1	4.5	1	4	
	1.0	Fe0.6	2	7	2	6	
		Fe0.8	2	5,5	2	5	
	1.5	Fe0.6	3	9	3	8	
		Fe0.8	3	8	3	4	
3,0	Fe0.8	4	10	4	9		
	0,75	Fe0.6	1	5.5	1	5	
		Fe0.8	1	4.5	1	4	
	1.0	Fe0.6	2	7	2	6	
		Fe0.8	2	5,5	2	5	
	1.5	Fe0.6	3	9	3	8	
		Fe0.8	3	8	3	4	
3,0	Fe0.8	4	10	4	9		
		Elektroddiameter Wire diameter Drahtdurchmesser Diametre de fil		Kontaktmunstycke Kontaktduse		Contact tip Embout contact.	
				MIX		CO <sub>2</sub>	
			mm Inch	Part no.	xx	Part no.	xx
Aufrod	12,51	Fe	0,8 0,025	153503-001	08	153503-001	08
Aufrod	12,51	Fe	0,8 0,030	153503-003	12	153503-002	10

**Svetsdata**  
Welding data  
Schweißdaten  
Paramètres de soudage

220/380V, 3-fas  
220/380V, 3-phase  
220/380V, Dreiphasen  
220/380V, Triphasée

**Krets- och förbindningsschema**

- 220-240V, 1-fas, 50 Hz -

**Circuit and connection diagram**

- 220-240V, 1-phase, 50 Hz -

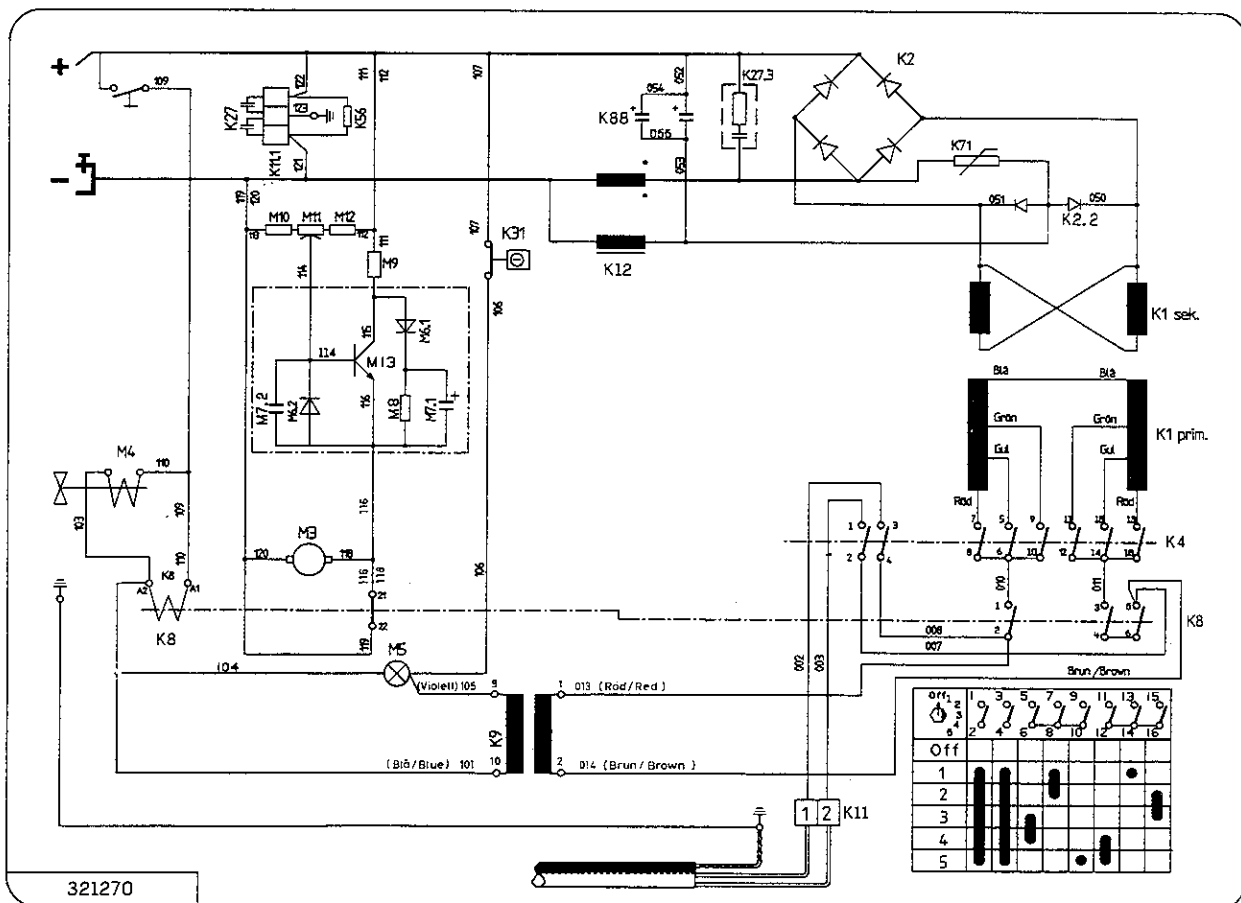
**Kreis- und Verbindungsplan**

- 220-240V, 1-phasen, 50 Hz -

**Schéma électrique**

- 220-240V, monophasée, 50 Hz -

K 1	Transformator Transformer Trafo Transformateur principal	K11	Anslutningsplint Connection block Klemmbrett Plaque à bornes (réseau)	K88	Kondensator Capacitor Kondensator Condensateur	M 7:2	Kondensator Capacitor Kondensator Condensateur
K 2	Likriktare (huvud) Rectifier (main) Gleichrichter (Haupt) Pont redresseur	K11:1	Plint Connection block Klemmbrett Bloc de connection	M 3	Trådmatarmotor Wire feed motor Drahtvorschubmotor Moteur d'alimentation	M 8	Motstånd Resistor Widerstand Résistance
K 2:2	Likriktare (grund) Rectifier (basic) Gleichrichter (Grund) Redresseur courant de base	K12	Induktor Inductor Drossel Inductance	M 4	Magnetventil Solenoid valve Magnetventil Electrovanne de gaz	M 9	Motstånd Resistor Widerstand Résistance
K 4	Strömställare On/off Switch Stromschalter interrupteur/sélecteur de tension de soudage	K27	Kondensator Capacitor Kondensator Condensateur	M 5	Signallampa Pilot lamp Signalleuchte Lampe témoin	M10	Motstånd Resistor Widerstand Résistance
K 8	Huvudkontaktör Main contactor Hauptschalterschütz Contacteur principal	K31	Termovakt Thermal relay Thermowächter Thermostat	M 6:1	Diod Diode	M11	Vridmotstånd Variabel resistor Drehwiderstand Rhéostat
K 9	Manövertransformator Auxiliary transformer Steuertrafo Transformateur auxiliaire	K56	Motstånd Resistor Widerstand Résistance	M 6:2	Diod Diode	M12	Motstånd Resistor Widerstand Résistance
				M 7:1	Kondensator Capacitor Kondensator Condensateur	M13	Transistor



**Krets- och förbindningsschema**

– 220/380V, 3-fas, 50 Hz – 220V, 3-fas, 60 Hz

**Circuit and connection diagram**

– 220/380V, 3-phase, 50 Hz – 220V, 3-phase, 60 Hz

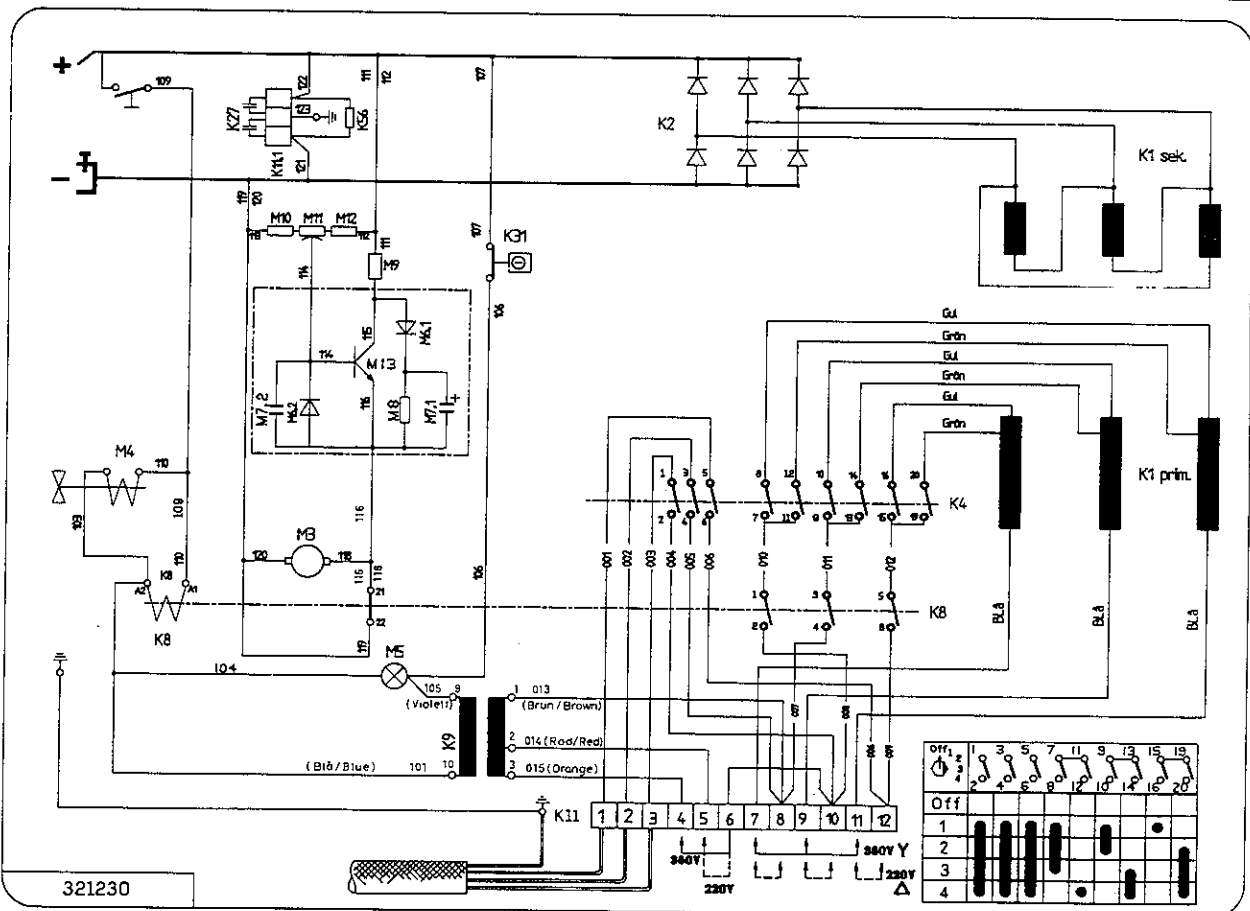
**Kreis- und Verbindungsplan**

– 220/380V, 3-phasen, 50 Hz – 220V, 3-phasen, 60 Hz

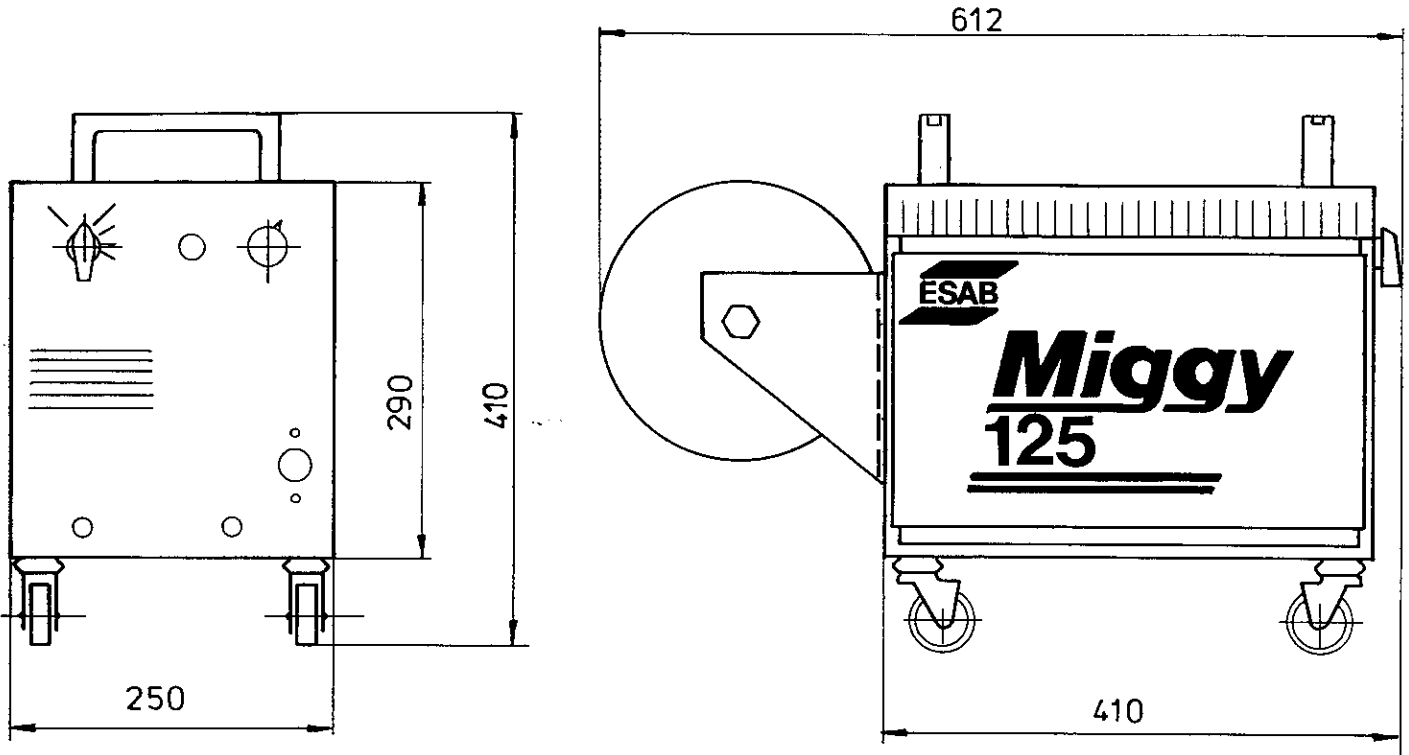
**Schéma électrique**

– 220/380V, triphasée, 50 Hz – 220V, triphasée, 60 Hz

K 1	Transformator Transformer Trafo Transformateur principal	K11:1	Plint Connection block Klemmbrett Bloc de connection	M 6:1	Diod Diode	M12	Motstånd Resistor Widerstand Résistance
K 2	Likriktare (huvud) Rectifier (main) Gleichrichter (Haupt) Redresseur	K27	Kondensator Capacitor Kondensator Condensateur	M 6:2	Diod Diode	M13	Transistor
K 4	Strömställare On/off Switch Stromschalter Interrupteur – sélecteur de tension de soudage	K31	Termovakt Thermal relay Thermowächter Thermostat	M 7	Kondensator Capacitor Kondensator Condensateur		
K 8	Huvudkontaktör Main contactor Hauptschalterschütz Contacteur principal	M 3	Trådmatarmotor Wire feed motor Drahtvorschubmotor Moteur d'alimentation	M 8	Motstånd Resistor Widerstand Résistance		
K 9	Manövertransformator Auxiliary transformer Steuertrafo Transformateur auxiliaire	M 4	Magnetventil Solenoid valve Magnetventil Electrovanne de gaz	M 9	Motstånd Resistor Widerstand Résistance		
K11	Anslutningsplint Connection block Klemmbrett Plaque à bornes, réseau et couplage	M 5	Signallampa Pilot lamp Signalleuchte Lampe témoin	M10	Motstånd Resistor Widerstand Résistance		
				M11	Vridmotstånd Variabel resistor Drehwiderstand Potentiomètre (vitesse fil.)		

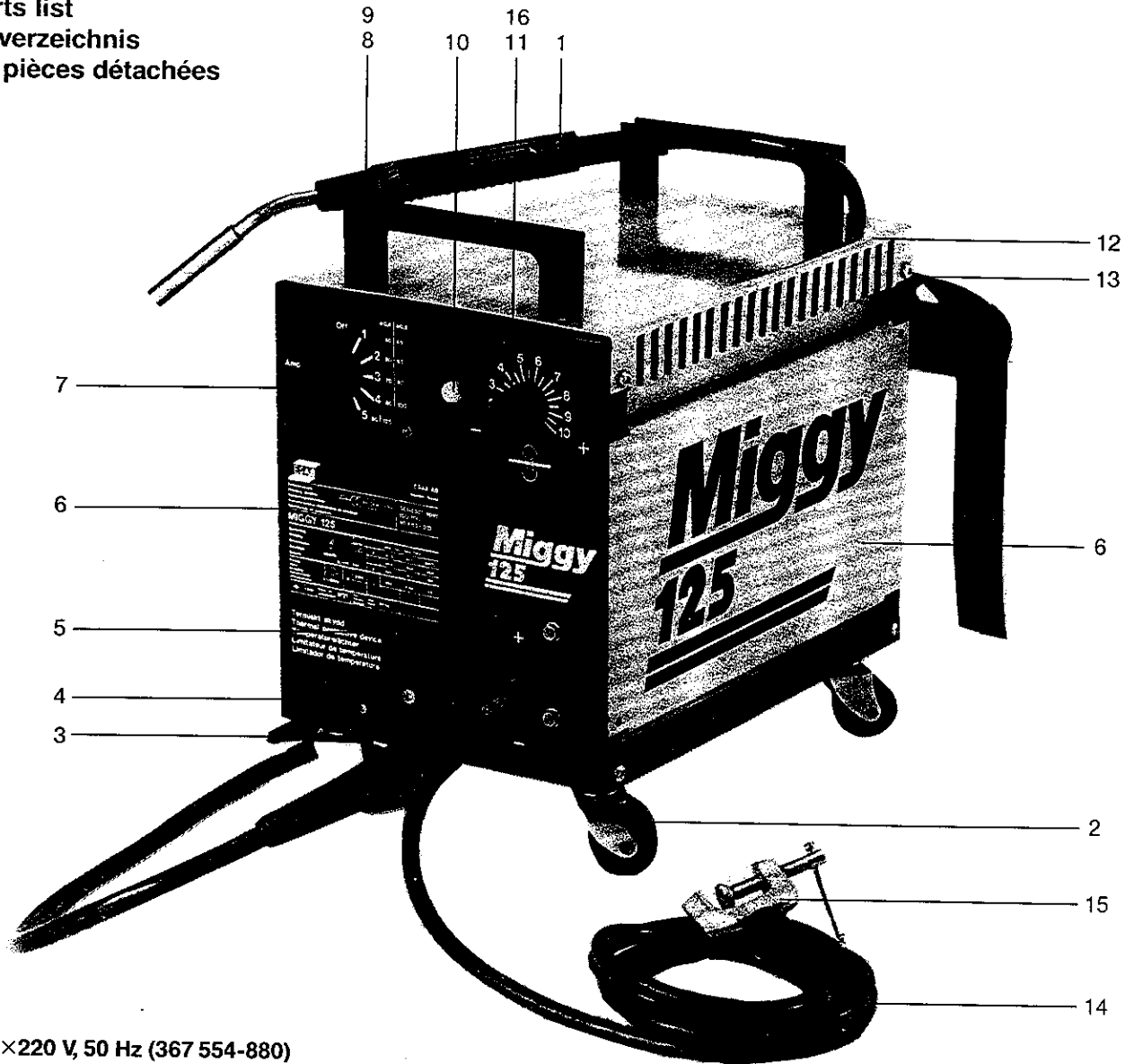


Dimensioner och vikt  
 Dimensions and weight  
 Abmessungen und Gewicht  
 Dimensions et poids



1-fas 1-phase Einphasen Monophasée	3-fas 3-phase Dreiphasen Triphasée
34 kg	26 kg

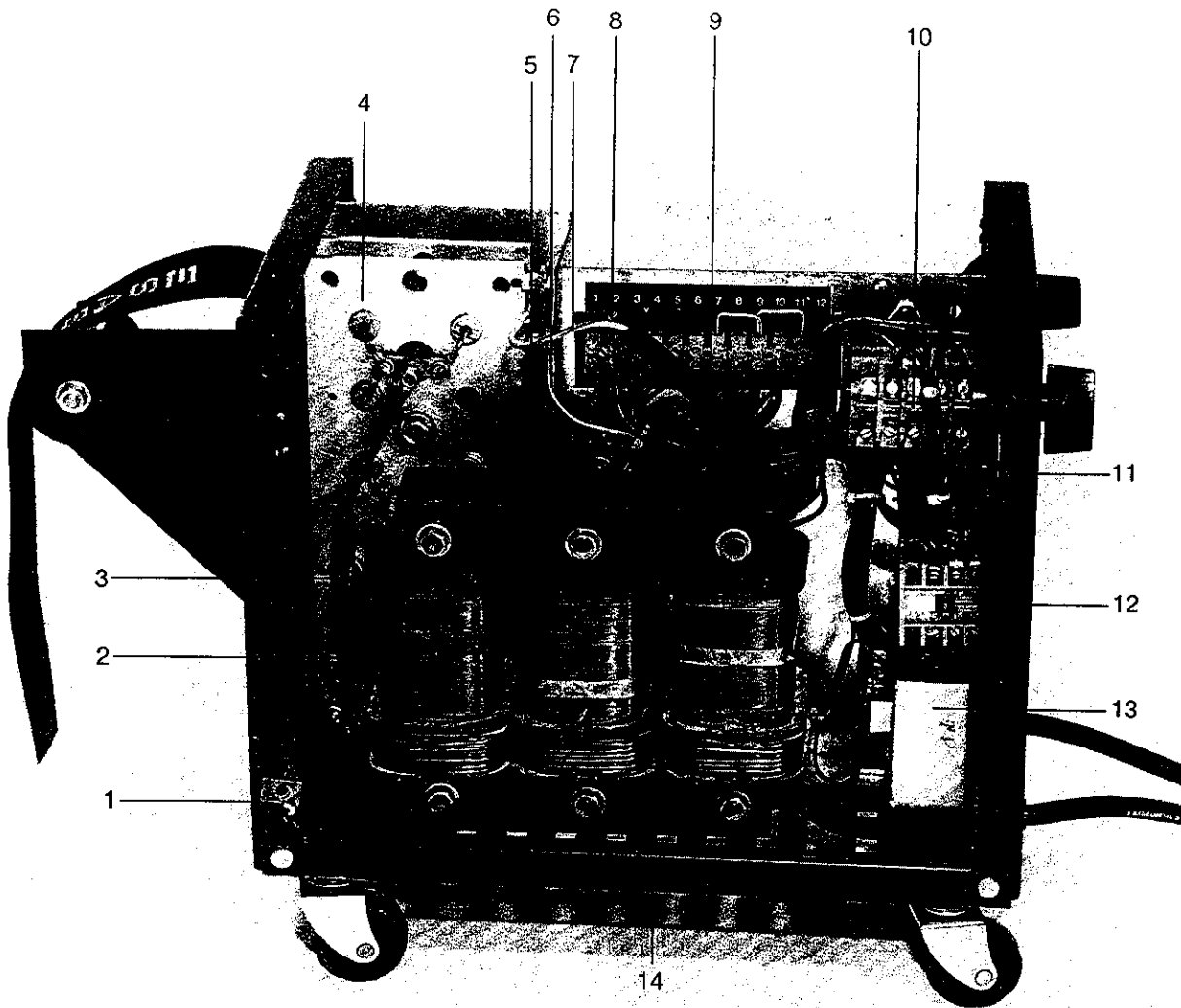
Reservdelsförteckning  
Spare parts list  
Erstazteilverzeichnis  
Liste des pièces détachées



MIGGY 125 1×220 V, 50 Hz (367 554-880)  
MIGGY 125 1×240 V, 50 Hz (367 565-880)  
MIGGY 125 3×220/380 V, 50 Hz, 220 V, 50 Hz (367 555-880)

Pos.	Antal Qty Anzahl	Best.nr. Order No. Bestellnr.	Beskrivning	Description	Beschreibung	Désignation
1	1	321 208-880	Svetspistol – PSE 90 ..	Welding gun – PSE 90 ..	Schweißpistole – PSE 90	PSE 90 .....
2	4	369 193-001	Länkhjul .....	Swivel castors .....	Lenkrollen .....	Galets pivotants .....
3	1	321 295-001	Nätkabel kompl. ....	Mains cable .....	Netzkabel .....	Câble d'alimentation ...
3.1	1	2626 133-17	Nätkabel .....	Mains cable .....	Netzkabel .....	Câble d'alimentation ...
4	2	321 220-001	Genomföringsbussning	Grommet .....	Durchführung .....	Passe-fil .....
5	1	367 567-001	Frontplåt 220V 1~ .....	Front panel .....	Frontblech .....	Panneau avant .....
5.1	1	367 568-001	Frontplåt 240V 1~ .....	Front panel .....	Frontblech .....	Panneau avant .....
5.2	1	367 569-001	Frontplåt 220/380V 3~ .....	Front panel .....	Frontblech .....	Panneau avant .....
6	2	321 215-001	Sidoplåt .....	Side panel .....	Seitenblech .....	Côté .....
7	1	367 570-001	Vred .....	Knob .....	Drehgriff .....	Bouton .....
8	2	368 763-001	Handtag .....	Handle .....	Handgriff .....	Poignée .....
9	2	156 389-001	Skena .....	Rail .....	Schiene .....	Renfort de poignée .....
10	1	192 576-010	Signallampa .....	Pilot lamp .....	Signalleuchte .....	Lampe témoin .....
11	1	191 510-106	Ratt .....	Knob .....	Drehgriff .....	Bouton .....
12	1	321 216-001	Lock .....	Cover .....	Deckel .....	Couvercle .....
13	17	2121 107-42	Skruv .....	Screw .....	Schraube .....	Vis .....
14	1	321 272-881	Återledarkabel .....	Return cable .....	Massekabel .....	Câble de pièce .....
15	1	6281 038-01	Svetsklämma .....	Welding clamp .....	Schweißklemme .....	Pince de pièce .....
16	1	321 259-880	Potentiometer kompl. ...	Rheostat cpl. ....	Drehwiderstand kpl. ...	Potentiomètre complet ..

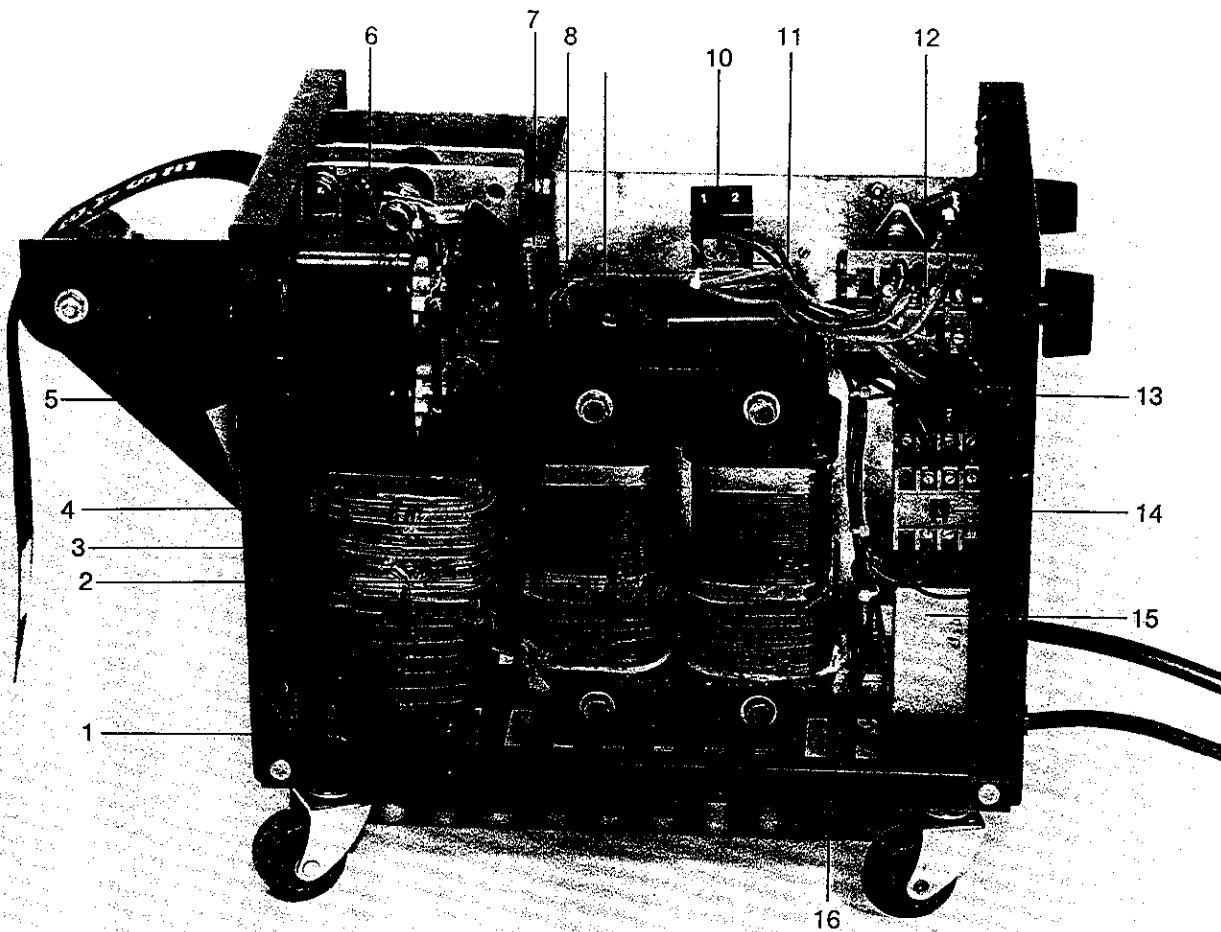
Anm. Pos. 3 3m, 3×1,5 mm<sup>2</sup>, 1-fas, 1-phase, Einphasen, monophasé  
Remarks Pos. 3.1 3m, 4×1,5 mm<sup>2</sup>, 3-fas, 3-phase, Drehstrom, triphasé  
Bemerk. Pos. 5 220 V, 1-fas, 1-phase, Einphasen, monophasé  
Remarques Pos. 5.1 240 V, 1-fas, 1-phase, Einphasen, monophasé  
Pos. 5.2 220/380 V, 3-fas, 3-phase, Dreiphasen, triphasé



MIGGY 125; 3×220/380 V, 50 Hz, 220 V, 60 Hz (367 555-880)

Pos.	Antal Qty Anzahl	Best.nr. Order No. Bestellnr.	Beskrivning	Description	Beschreibung	Désignation
1	1	321 227-001	Bakre plåt	Rear panel	Hintere Blech	Face arrière
2	1	321 200-880	Transformator kompl.	Transformer, cpl.	Transformator, kpl	Transformateur complet
	3	321 202-880	Spole	Coil	Spule	Enroulement
3	1	321 229-001	Termostat	Thermostat	Thermostat	Thermostat
4	1	321 207-880	Diodbrygga, komplett	Diode bridge	Diodenbrücke	Pont de diodes
5	1	191 094-129	Motstånd	Resistor	Widerstand	Résistance
6	2	192 883-003	Kondensator	Capacitor	Kondensator	Condensateur
7	1	193 045-002	Plint, 3-polig	Connection block 3-pole	Klemmbrett, 3-polig	Bloc de connection, 3 pôles
8	1	321 253-001	Skylt	Reference plate	Hinweisschild	Plaque indicatrice
9	1	193 045-011	Plint, 12-polig	Connection block, 12-pole	Klemmbrett, 12-polig	Bloc de connection, 12 pôles
10	1	367 571-001	Strömställare	Switch	Stromschalter	Commutateur
11	17	151 270-001	Snabbblåsmutter	Spring catch nut	Schnappschloßmutter	Écrou à tôle
12	1	193 299-101	Kontaktor	Contact	Schalterschütz	Contacteur
13	1	367 572-001	Manövertransformator	Auxil. transformer	Steuertransformator	Transformateur auxiliaire
14	1	321 222-001	Bottenplåt	Base plate	Bodenplatte	Plaque de base

Anm. Pos. 6 0,1 µF  
Remarks Pos. 12 EG 10  
Bemerk.  
Remarque

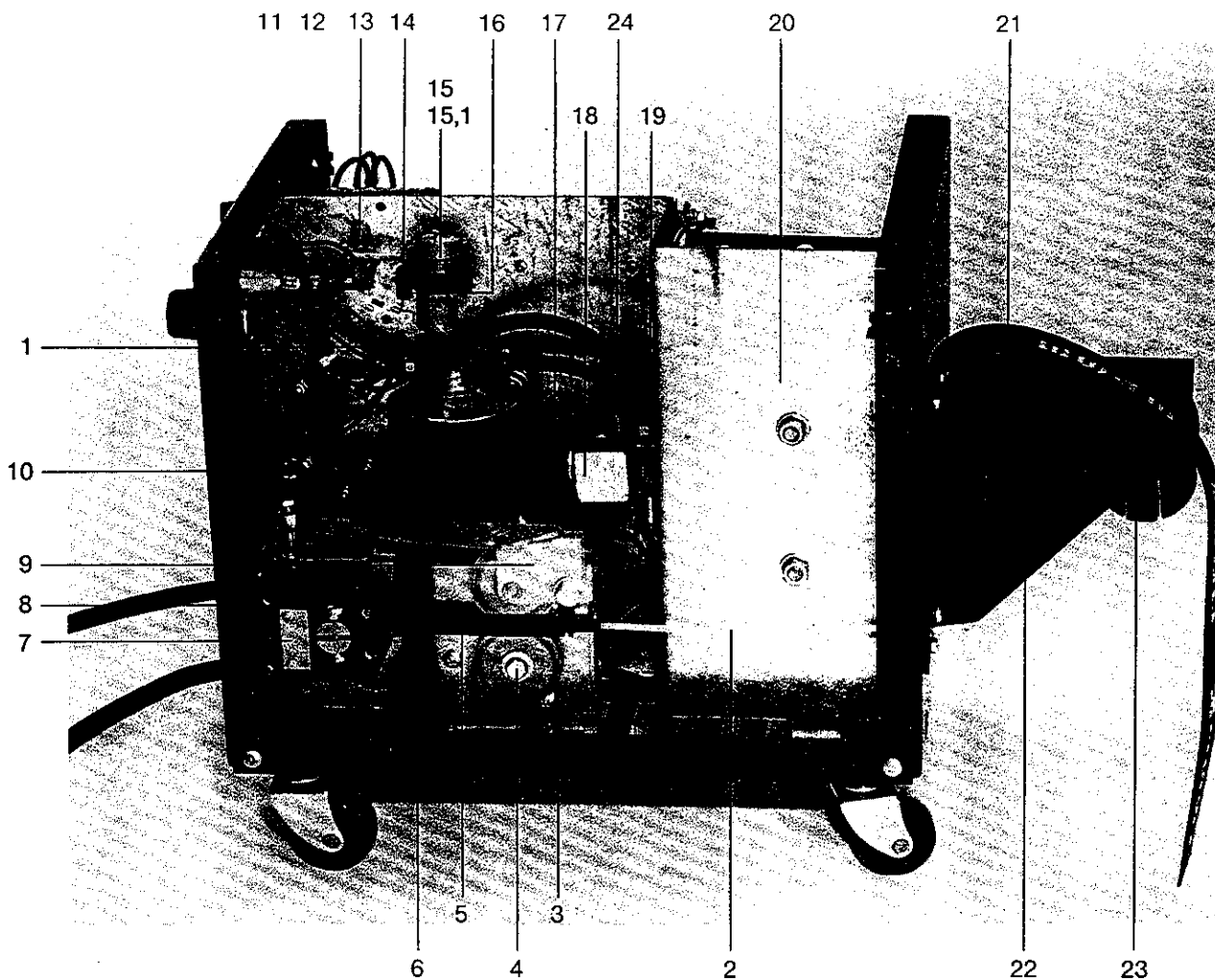


MIGGY 125; 1×220 V, 50 Hz (367 554-880)

MIGGY 125; 1×240 V, 50 Hz (367 565-880)

Pos.	Antal Qty Anzahl	Best.nr. Order No. Bestellnr.	Beskrivning	Description	Beschreibung	Désignation
1	1	321 227-001	Bakre plåt	Rear panel	Hinteres Blech	Face arrière
2	1	321 285-880	Transformator kompl.	Transformer, cpl.	Transformator, kpl.	Transformateur complet.
	2	321 282-880	Spole	Coil	Spule	Enroulement
2.1	1	321 296-880	Transformator kompl.	Transformer cl.	Transformator kpl.	Transformateur
	2	321 294-880	Spole	Coil	Spule	Enroulement
3	1	321 277-880	Induktor	Inductor	Induktor	Inductance
4	1	321 229-001	Termostat	Thermostat	Thermostat	Thermostat
5	2	367 573-001	Kondensator	Capacitor	Kondensator	Condensateur
6	1	321 273-880	Diodbrygga, kompl.	Diod bridge	Diodenbrücke	Pont de diodes
7	1	193 045-002	Plint, 3-pol	Connection block 3-pole	Klemmbrett, 3-polig	Bloc de connection, 3 pôles
8	2	192 883-003	Kondensator	Capacitor	Kondensator	Condensateur
9	1	191 094-129	Motstånd	Resistor	Widerstand	Résistance
10	1	320 355-001	Skyllt	Reference plate	Hinweisschild	Plaque indicatrice
11		193 045-001	Plint, 2-pol	Connection block, 2-pole	Klemmbrett, 2-polig	Bloc de connection 2 pôles
12	1	367 763-001	Strömställare	Switch	Stromschalter	Commutateur
13	18	151 270-001	Snabbblåsmutter	Spring catch nut	Schnappschloßmutter	Écrou à tôle
14	1	193 296-101	Kontaktor	Contacteur	Schaltschütz	Contacteur
15	1	367 572-001	Manövertransformator	Auxil. transformer	Steuertransformator	Transformateur auxiliaire
16	1	321 222-001	Bottenplåt	Base plate	Bodenplatte	Plaque de base

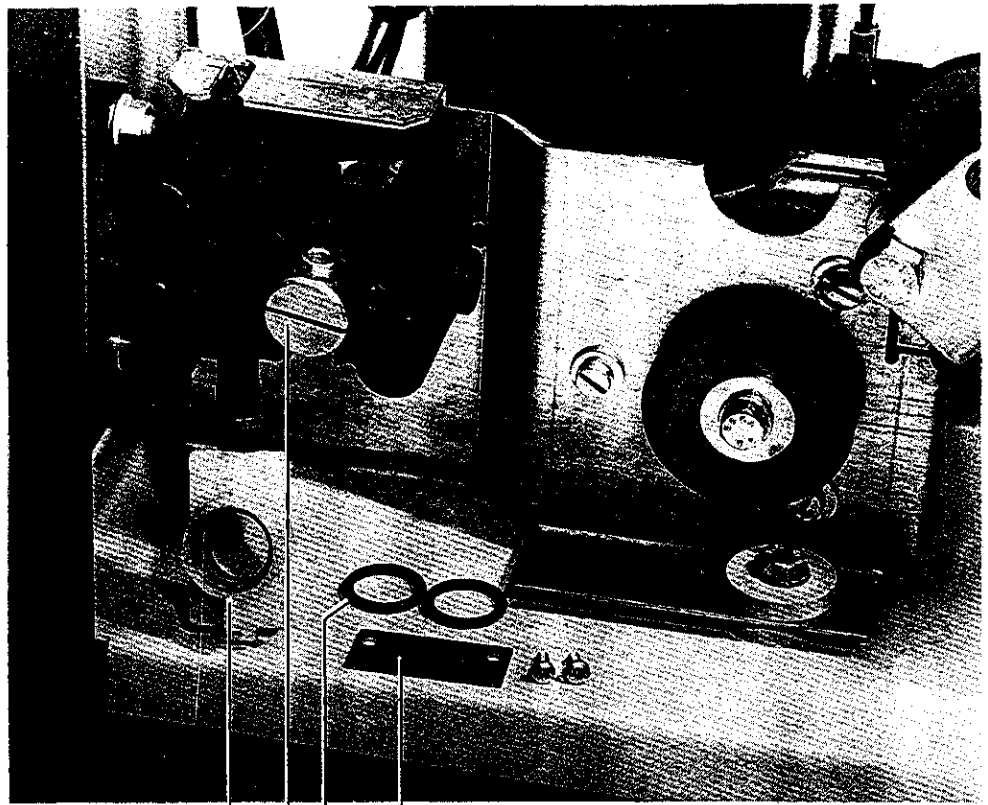
Anm. Pos. 2 220 V  
 Remarks Pos. 2.1 240 V  
 Bemerk. Pos. 5 4.700µF  
 Remarques Pos. 8 0,1 µF  
 Pos. 9 10 W 220Ω



MIGGY 125; 1×220 V, 50 Hz (367 554-880)  
MIGGY 125; 1×240 V, 50 Hz (367 565-880)  
MIGGY 125; 3×220/380 V, 50 Hz, 220 V, 60 Hz (367 555-880)

Pos.	Antal Qty	Best.nr. Order No.	Beskrivning	Description	Beschreibung	Désignation
	Anzahl	Bestellnr.				
1	1	0408 594-06	Genomföringsbussning	Grommet	Durchführung	Douille isolante
2	1	157 349-002	Elektrodledare	Wire feed conduit	Drahtleiter	Guide-fil dévidoir
3	2	153 043-002	Isolerbricka	Insulating washer	Isolierscheibe	Rondelle isolante
4	1	157 241-001	Matarhjul	Feed roller	Vorschubrolle	Galet d'alimentation
5	1	365 511-880	Styrmunstycke	Guide nozzle	Drahtführungsdüse	Guide-fil alimentation
6	1	157 246-001	Konsol	Bracket	Konsole	Équerre
7	1	156 701-001	Kontaktbleck	Contact plate	Kontaktblech	Contact
8	1	156 596-001	Anslutningsblock	Connection block	Anschlußbleiste	Bloc d'accouplement
9	1	157 245-880	Tryckarm, kpl	Pressure arm, cpl	Druckhebel, kpl	Levier de pression
10	1	157 326-001	Drivenhet	Drive unit	Antriebsaggregat	Moteur d'alimentation
11	1	146 166-006	Transistor	Transistor	Transistor	Transistor
12	1	146 166-003	Isolerbricka	Insulating washer	Isolierscheibe	Isolant mica
13	1	192 578-001	Socket	Base	Socket	Prise
14	1	191 093-141	Motstånd	Resistor	Widerstand	Résistance
15	1	191 618-173	Kondensator	Capacitor	Kondensator	Condensateur
15,1	1	192 883-006	Kondensator	Capacitor	Kondensator	Condensateur
16	2	192 736-007	Diod	Diode	Diode	Diode
17	1	157 453-001	Kåpa	Casing	Einkapselung	Raccordement moteur
18	1	366 645-001	Magnetventil	Solenoid valve	Magnetventil	Électrovanne
19	1	192 579-209	Motstånd	Resistor	Widerstand	Résistance
20	1	321 232-001	Mellanplåt	Partition	Zwischenwand	Cloison
21	1	321 218-001	Bobinskydd	Reel protection	Bobinenschutz	Bandelette tissus
22	1	321 231-001	Bobinhållare	Reel support	Bobinenträger	Support de bobine
23	1	152 177-001	Nav	Hub	Nabe	Moyeu porte-bobine
24	1	191 954-101	Gummislang	Rubber hose	Gummischlauch	Tube caoutchouc

Anm. Pos. 14 2,2 KΩ, 4, 2W  
Remarks Pos. 15 22 μF, 100V  
Bemerk. Pos. 15.1 0,33 μF  
Remarques Pos. 19 3Ω  
Pos. 24 L=350 mm



2 1 3 4

MIGGY 125 samtliga modeller  
 MIGGY 125 all models  
 MIGGY 125 alle Ausführungen  
 MIGGY 125 tous modèles

Pos.	Antal Qty Anzahl	Best.nr. Order No. Bestellnr.	Beskrivning	Description	Beschreibung	Désignation
1	1	0410 742-02	Kabelfäste .....	Cable terminal .....	Kabelanschluß .....	Raccord de câble .....
2	1	156 597-001	Kopplingsstycke .....	Connection strip .....	Klemmleiste .....	Connecteur de gaz .....
3	2	2152 012-12	O-ring .....	O-ring .....	O-Dichtungsring .....	Joint torique .....
4	1	156 760-001	Lock .....	Cover .....	Deckel .....	Plaque de fermeture .....

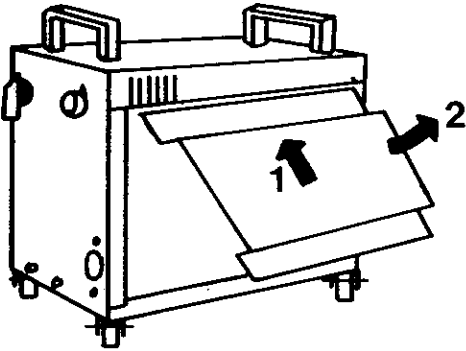
Anm. Pos. 3 14,3×2,4

Remarks

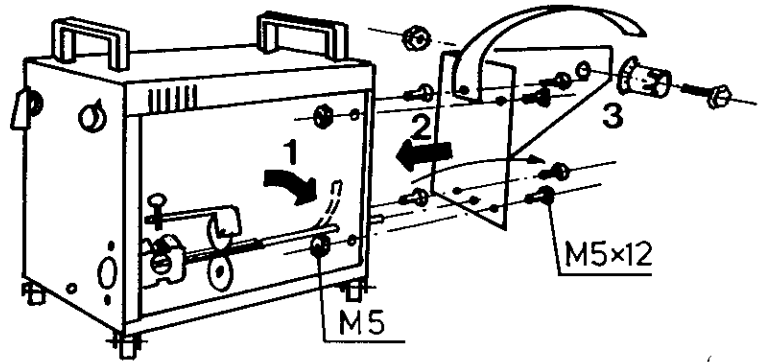
Bemerk.

Remarques

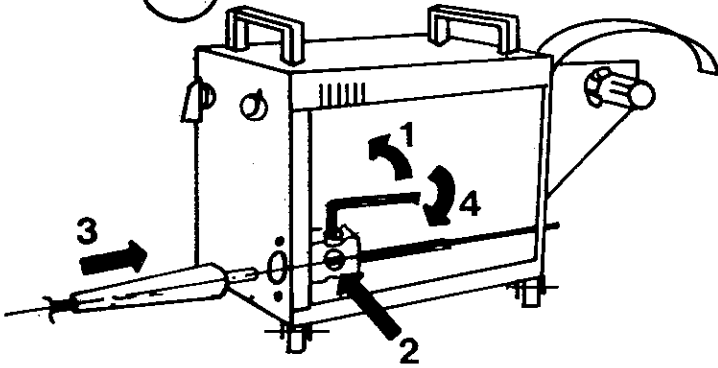
**A**



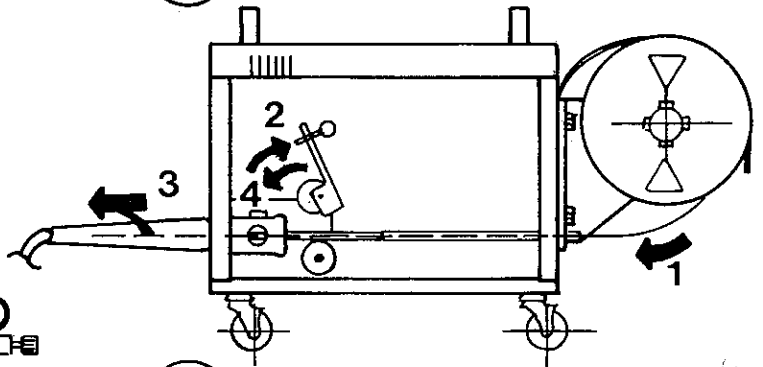
**B**



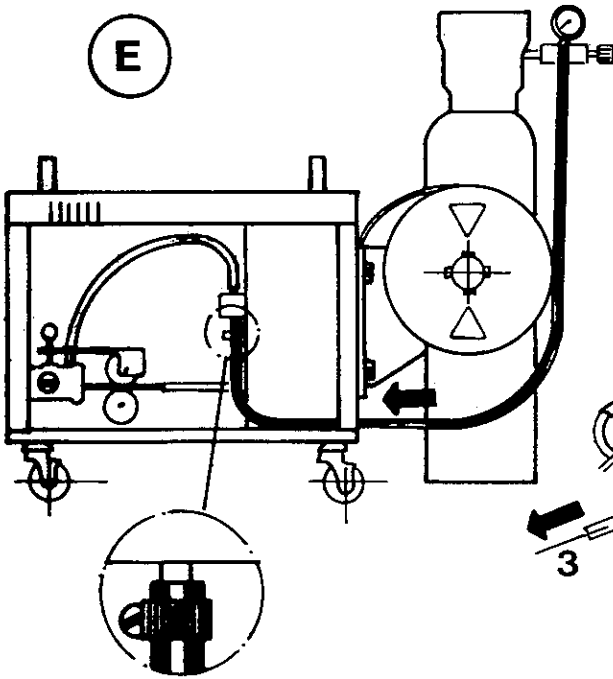
**C**



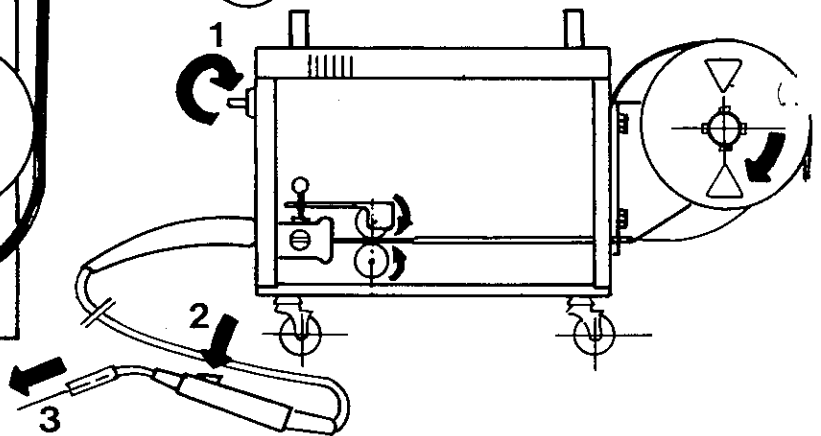
**D**

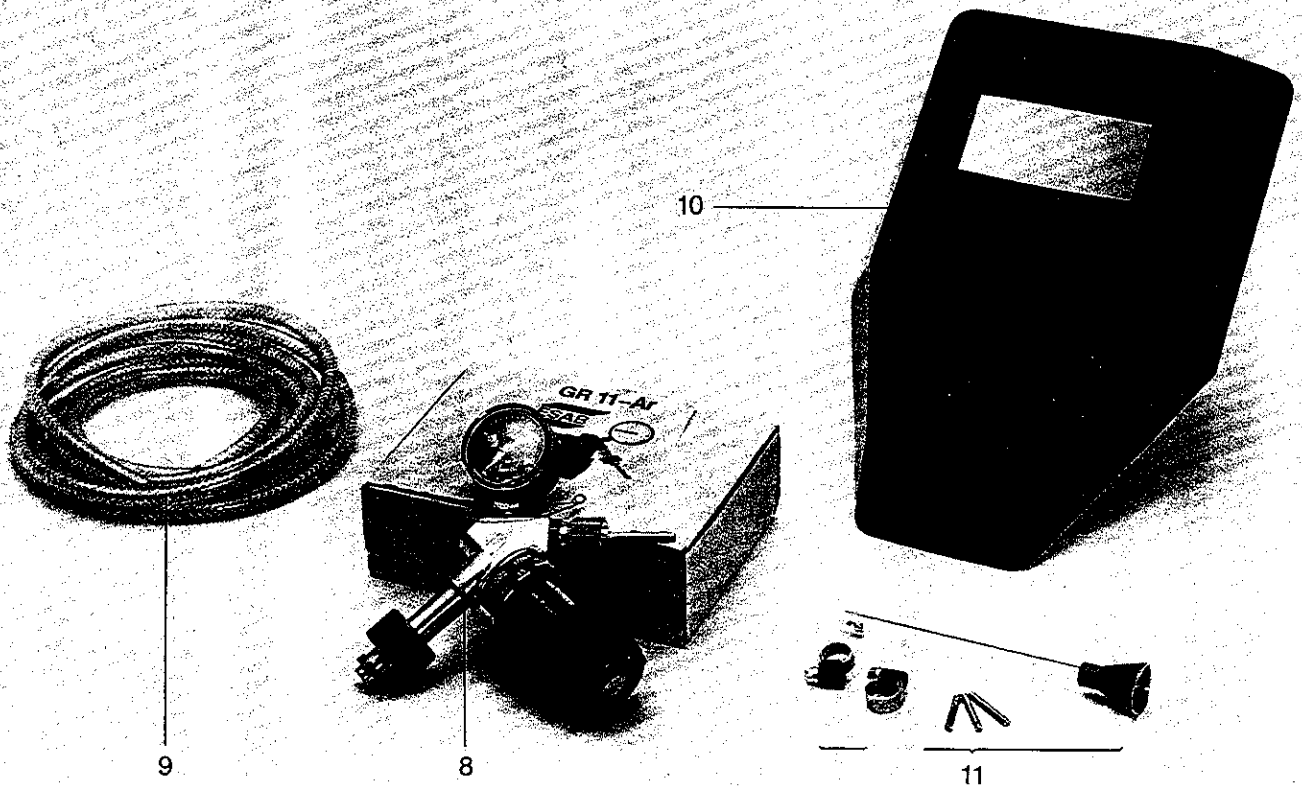
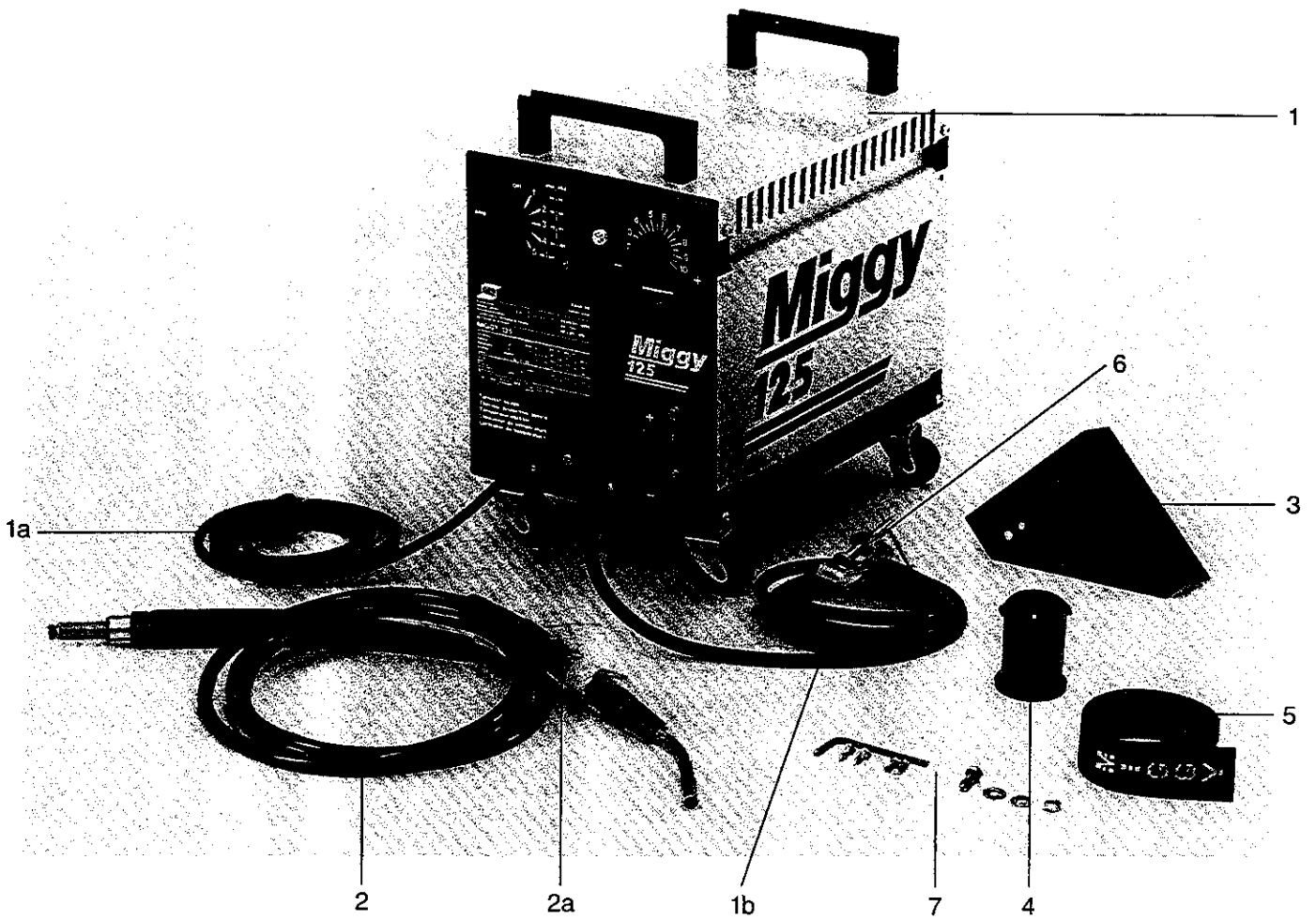


**E**



**F**







# ESAB subsidiaries and representative offices

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